## PT SIDDHARTA MANDIRI INDONESIA

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H602 Homogenizing Agent

Function Homogenizing, dispersing and tackifying resin for solid rubbers and bonding

solutions

Product description Composition: Polymerision resin of unsaturated aromatic

C9/C10 hydrocarbons

Appearance: Light yellow pastilles

Specification characteristics

Softening point (ASTM-D 6493): 95 - 105 °C

Colour [Gardner] (ISO 4630): 3 - 11 (50 % in toluene)

Ash (DIN 52005): max. 0.1 %

Physiological properties: see safety data sheet

Use

Mode of action: H602 improves the dispersion characteristics of fillers and solid chemicals in

diene rubber compounds based on NR, SBR, BR and NBR. Processing characteristics and tack of green compounds are enhanced. H602 has no effect on the vulcanization characteristics of diene rubber compounds. The application of H602 improves physical properties such as modulus, tensile strength, elongation at break and compression set. Dynamic properties of tires

like wet-skid resistance (tan d 0 °C) and high speed characteristics (tan d 90 °C) are enhanced as well. H602 reduces crack propagation of vulcanizates under

dynamic stress.

**Processing:** H602 should be incorporated together with the fillers. Best distribution and

therefore particular high efficiency is achieved when the softening point of H602

is exceeded during the mixing process.

Dosage: 3 - 10 phr

Application: Truck tires, passenger car tires, industrial and bicycle tires, retreads, conveyor

belts and other technical rubber goods.

Packing 25 kg paper sacks

Storage stability In original sealed containers under cool and dry conditions, the product has a

shelf life of 1years.